HAND STAPLER
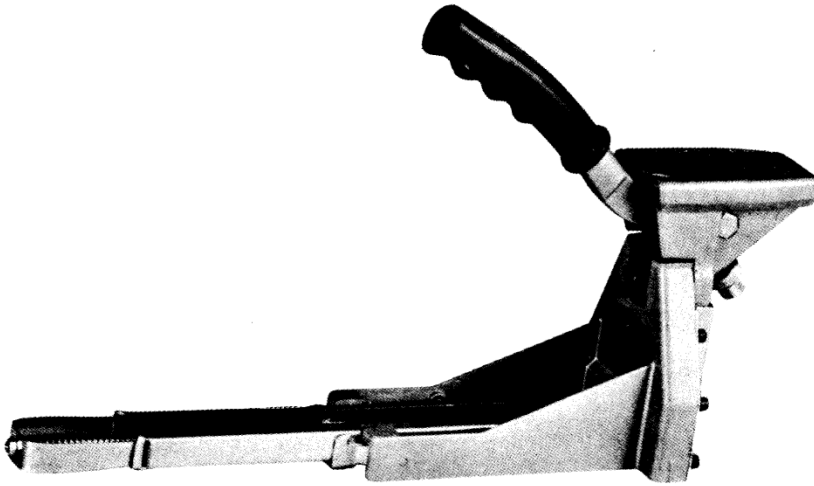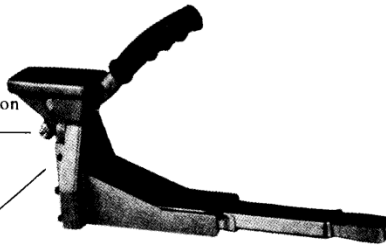
1 PRIOR TO OPERATION

We thank you for your purchase of the _____ Hand Stapler. Please be sure to make the following adjustments prior to operating your stapler:

● **Use the adjustment lock nuts to adjust for staple clinching and stapling depth.**

Refer to the chart which shows the staple clinching configuration that will result from various settings of the lock nuts.

Use the positioning lever to adjust for stapling depth in accordance with the thickness of the cardboard, as shown in the chart

● Method of adjustment

After making the adjustments described above, carry out test stapling in advance and then adjust further if necessary until the best carton-closing and stapling-depth conditions are realized. If the adjustment is not correct, the strength of the seal applied to the cardboard carton will deteriorate.

● **STAPLE CLINCHING ADJUSTMENT & STAPLE DEPTH ADJUSTMENT**

Staple clinching adjustment / Staple depth adjustment	Adjustment lock nuts		
	Tight clinching	Standard clinching	Loose clinching
Deep			
Medium			
Shallow			

2 METHOD OF OPERATION

❶ When stapling a cardboard carton, align the center line of the stapler with the center of the carton flap and push the stapler firmly against the surface of the cardboard.

❷ When driving a staple, push the handle of the stapler down as quickly as possible. This will result in the most ideal sealing of the carton as well as maximum strength.

3 MAINTENANCE & INSPECTION

❶ Should the stapler malfunction, inspect it while referring to the parts list and the drawing of the disassembled stapler. Please contact your _____ sales representative in the event that replacement parts are found to be necessary.

❷ After completing a stapling operation, clean the stapler, and periodically lubricate the sliding and rotating parts. This will ensure smooth operation when the stapler is subsequently used and also prolong its service life.

4 MALFUNCTIONS

When there is an occurrence of a malfunction that cannot be easily repaired, or if there are any aspects in regard to the stapler about which you are uncertain, please get in touch with the _____ representative who imported your stapler or with the _____ service center nearest you.